



NOTES

1. ALL WELDING TO AS 1554.1 SP
2. ALL WELDS TO BE CONTINUOUS WITH A DESIGN THROAT THICKNESS NOT LESS THAN THE MINIMUM PARENT MATERIAL UNLESS NOTED OTHERWISE
3. ALL SHARP CORNERS , BURRS, WELD SLAG, ETC TO BE REMOVED PRIOR TO SURFACE FINISHING
4. ALL OPEN SECTIONS TO BE AS3679 GR300 MINIMUM, ALL HOLLOW SECTIONS TO BE AS1163 GR 350 MINIMUM & ALL PLATE SECTIONS TO BE AS3678 GR 250 MINIMUM
5. SURFACE FINISH AS NOTED
6. WLL - AS NOTED

C:\Users\cad\Bremco\Bremco - Documents\10 Bremco\BMP CAT PRODUCTS\BMP CAT DWGS\BMP 068 - MAN CAGE (500Kg SW) \BMP068-S\BMP068-S-Assembly.ipt